

FINISHED FILTER ROD DESCRIPTIVE

LOUISVILLE
MARLBORO LIGHTS KS REG 83MM FTB
BRAND CODE-0690 (STD)

EFFECTIVE DATE: 09/15/86
STANDARD PRODUCTION

MACHINE TYPE	:	KDF-2	
FILTER ROD LENGTH	:	108.0	MM
FILTER CIRCUMFERENCE	:	24.45	MM (LASER)
NUMBER UP	:	4	
PLUG LENGTH	:	27.0	MM
ROD R.T.D.	:	15.80	IN. H2O (TOTAL ENCAP)
PLUG R.T.D.	:	3.95	IN. H2O
PLASTICIZER	:	TRIACETIN PZ	05-800-A
APPLICATION PERCENT	:	3.00	% OF DRY WEIGHT
APPLICATION WEIGHT	:	5.46	GRAMS / 100 RODS
FILTER TOW	USE UP:	FT-107 #10 (EASTMAN)	05-550-A
REPLACE WITH	:	FT-107 #10 (EASTMAN)	05-107-E
	USE UP:	FT-107 #10 (CELANESE)	05-550-B
REPLACE WITH	:	FT-107 #10 (CELANESE)	05-107-C
DENIER PER FILAMENT	:	3.0	
TOTAL DENIER	:	35,000	
CROSS SECTION	:	# 10	
PLUG WRAP	:	26.25MM X 4500M DEXTER 4500	06-276-A
ANCHOR ADHESIVE	:	AJAX 8300-N	61-017-A
GLUE APP. FOR ANCH. ADH: SINGLE GLUE LINE			
LAP ADHESIVE	:	FULLER HM 8229	61-211-A
	:	FINDLEY 289-376	61-020-A
DRY WEIGHT	:	68.30	GRAMS / 100 RODS
DRY WEIGHT W/ GLUE	:	68.54	GRAMS / 100 RODS
WET WEIGHT W/ GLUE	:	74.00	GRAMS / 100 RODS

COMMENTS

REASON FOR CHANGE : 1. FT-107 TOW MAT'L. CODES CHANGED FROM 05-550-A/B
: (EAST./CEL.) TO 05-107-E/C (EAST./CEL.).
: 2. ADHESIVES UPDATED.
: 3. OK TO MIX.

PREPARED BY : J.E. HEUSER DATE: 8/28/86 PRINTED: 8/28/86 9148155

APPROVED BY: *[Signature]*

SUPERSEDES SPECIFICATION DATED: 4-01/86 ()

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